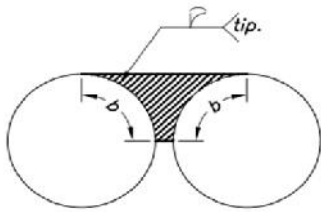


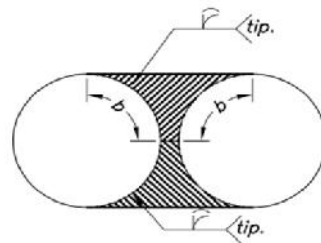
TRASLAPOS MINIMOS DE BARRAS SOLDADAS CAP SOL

Barra **CAPSOL 630-420H** Electrodo **E7018** Arco Manual
 fy: 4.20 ton/cm²

| Diámetro mm | Area cm ² | Perímetro cm | Lado b mín cm | Resist barra ton | Sold unilateral | Sold bilateral |
|-------------|----------------------|--------------|---------------|------------------|----------------------|----------------------|
| | | | | | Long mín sold L (cm) | Long mín sold L (cm) |
| 8 | 0.5 | 1.89 | 0.35 | 2.1 | 7 | 3 |
| 10 | 0.79 | 2.51 | 0.45 | 3.3 | 6 | 3 |
| 12 | 1.13 | 3.77 | 0.65 | 4.7 | 8 | 4 |
| 16 | 2.01 | 5.03 | 0.9 | 8.4 | 10 | 5 |
| 18 | 2.54 | 5.65 | 1 | 10.7 | 10 | 5 |
| 22 | 3.8 | 6.91 | 1.2 | 16.0 | 13 | 6 |
| 25 | 4.91 | 7.85 | 1.4 | 20.6 | 15 | 7 |
| 28 | 6.16 | 8.8 | 1.6 | 25.9 | 15 | 8 |
| 32 | 8.04 | 10.1 | 1.8 | 33.8 | 18 | 9 |
| 36 | 10.18 | 11.3 | 2 | 42.8 | 21 | 11 |



DETALLE SOLDADURA UNILATERAL



DETALLE SOLDADURA BILATERAL

